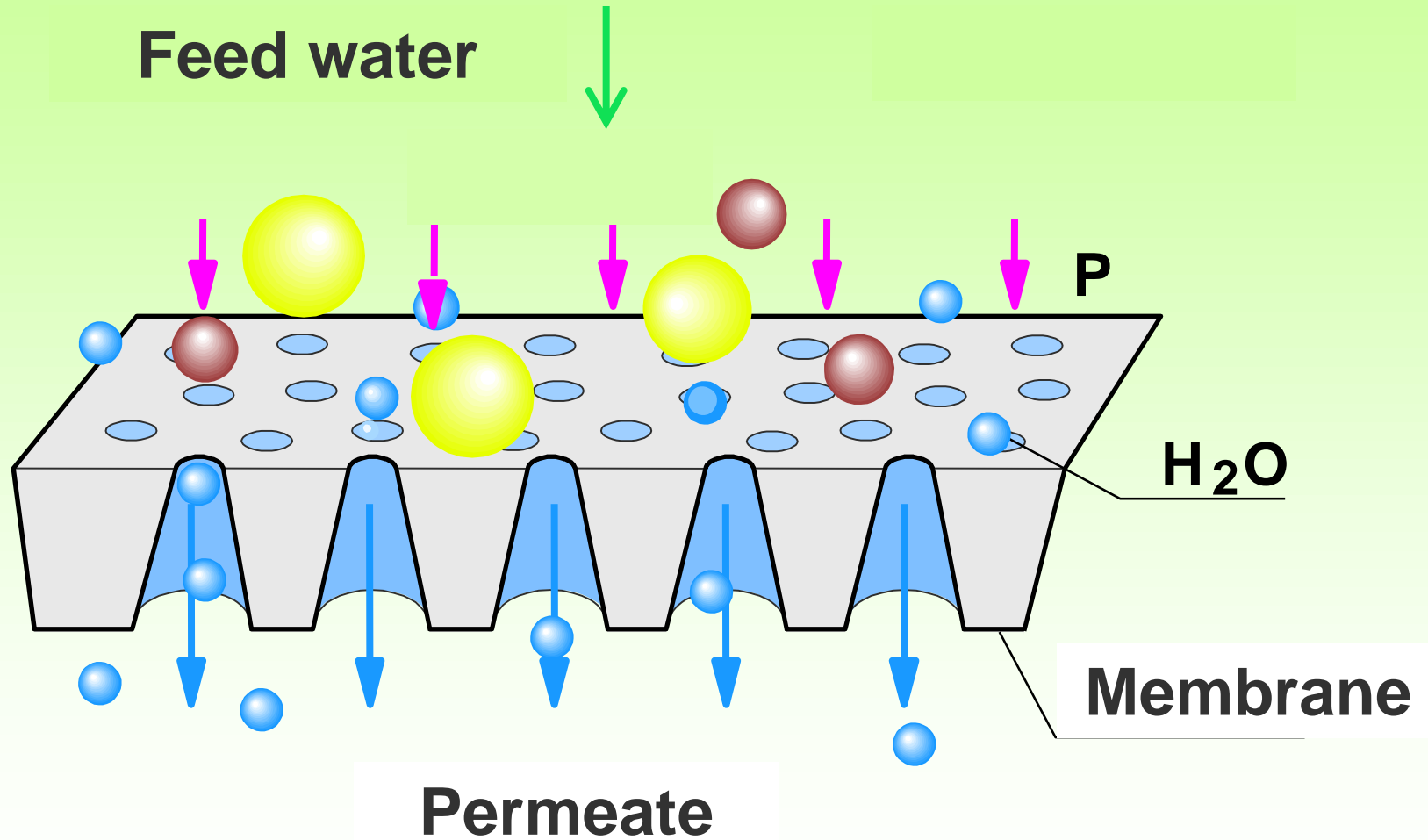


# Gravity Driven Membrane Disinfection for household drinking water treatment

Maryna Peter-Varbanets, Rick Johnston, Regula Meierhofer,  
Francis Kage, Selina Müller, Wouter Pronk



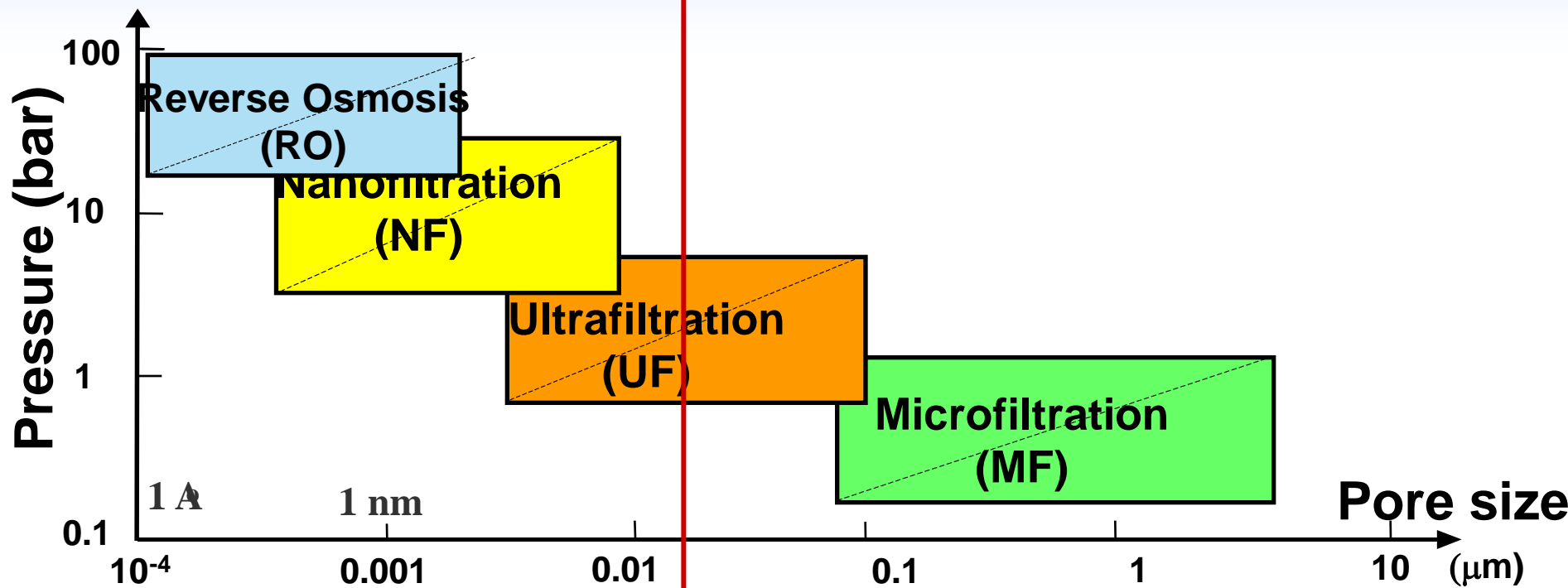
# Principle of membrane filtration



# Membrane filtration processes

**Desalination**

**Disinfection**



dissolved ions

hormones

humics  
macromolecules

colloids

viruses

emulsions

bacteria

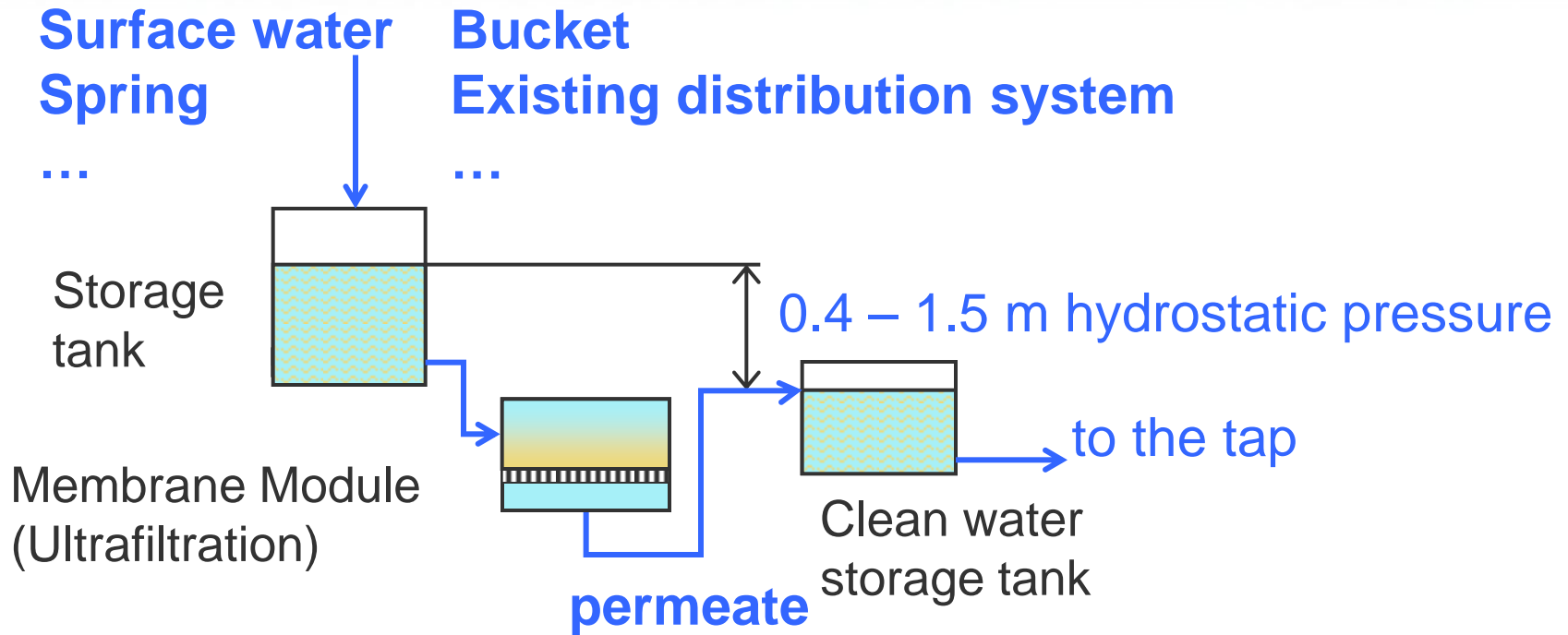
# Disinfection → Ultrafiltration

Operation of Ultrafiltration on any scale requires:

- ✓ Regular backflushing
- ✓ Disinfection
- ✓ Chemical cleaning
- ✓ Pre-treatment
- ✓ Pressure of 1-10 m water column



# Concept of Gravity-Driven Membrane (GDM) filtration



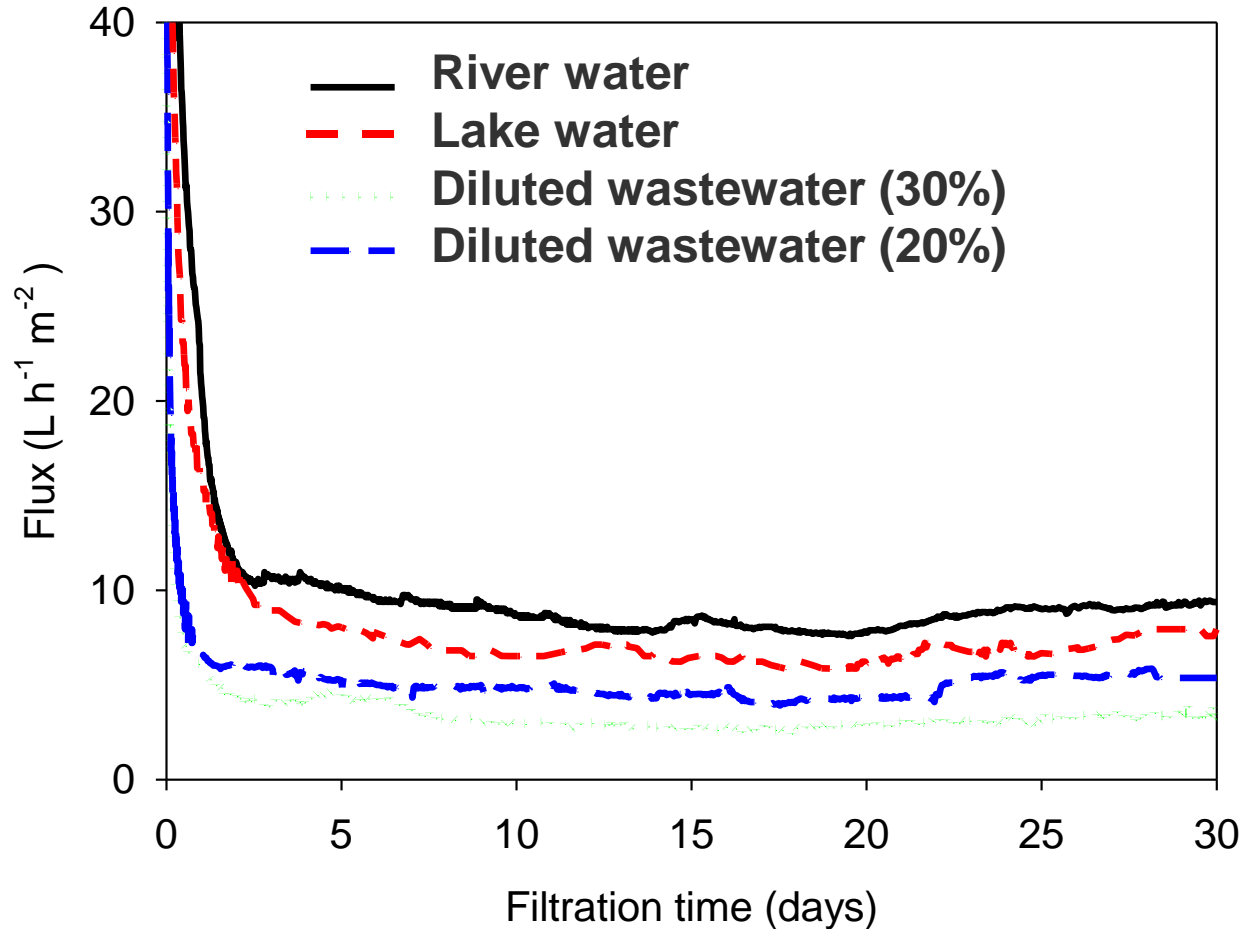
**Membrane fouling and clogging is expected  
 but does not occur  
 Due to the phenomenon of flux stabilization**

# The phenomenon of flux stabilization

No cross-flow

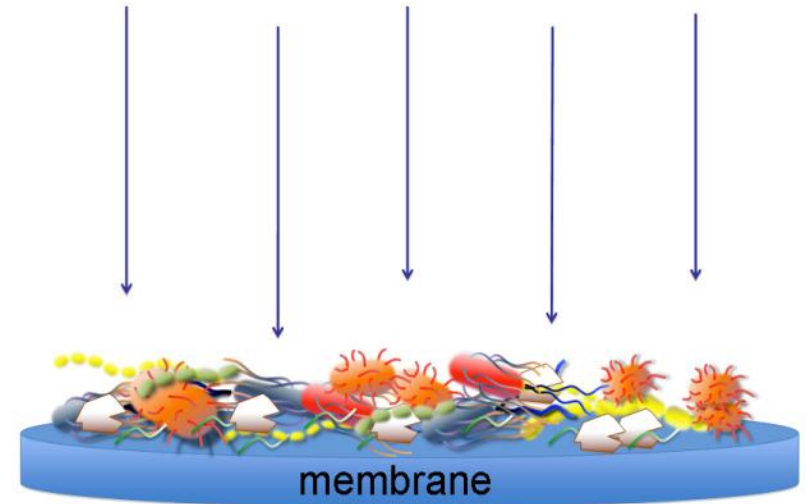
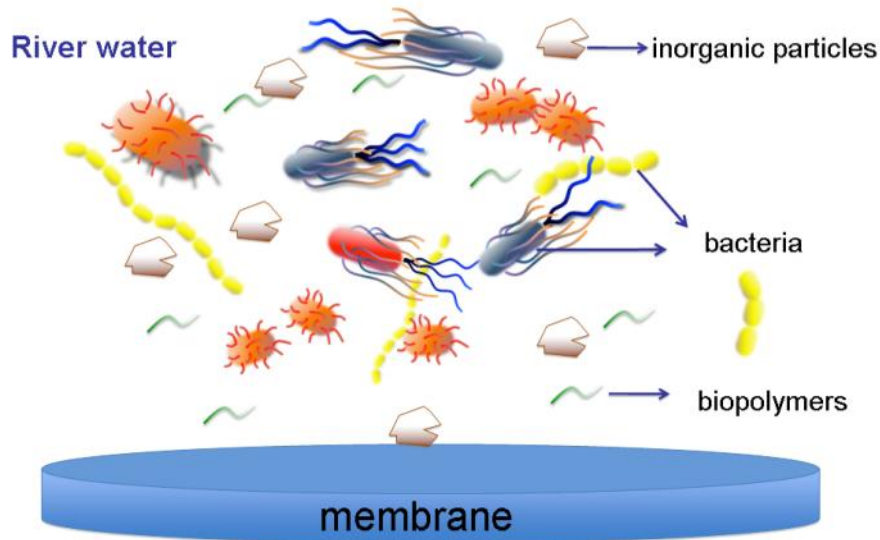
No backflush

No cleaning



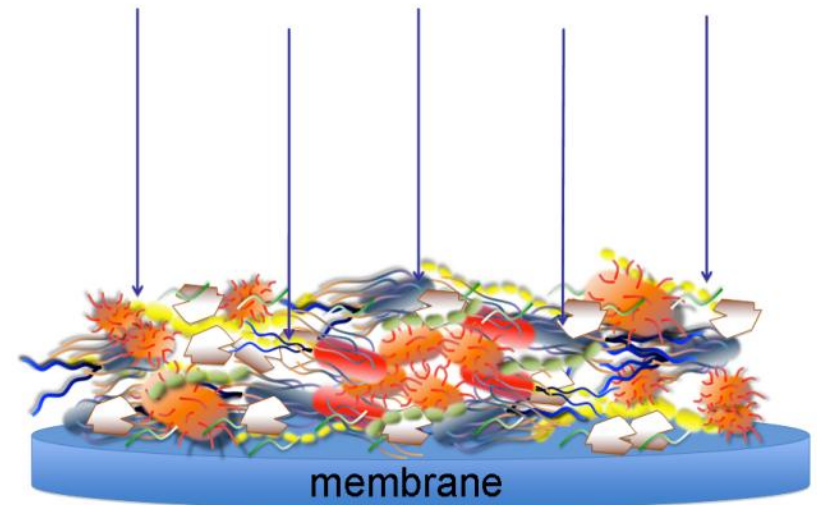
Flux stabilizes on a level of 4-10 ( $\text{L h}^{-1} \text{m}^{-2}$ ) for at least 2 years

48 - 120 L/day with  $0.5 \text{ m}^2$  membrane



- Particulate and dissolved material deposits on membrane

- Thickness of the layer increases in time



**Dried fouling layer**

**Membrane  
support layer**

**Membrane  
separation layer**

**Layer formed during 40 days of filtration of river water**

100  $\mu$ m

EHT = 20.00 kV  
WD = 35.0 mm

Mag = 400 X  
Stage at T = 80.0 °

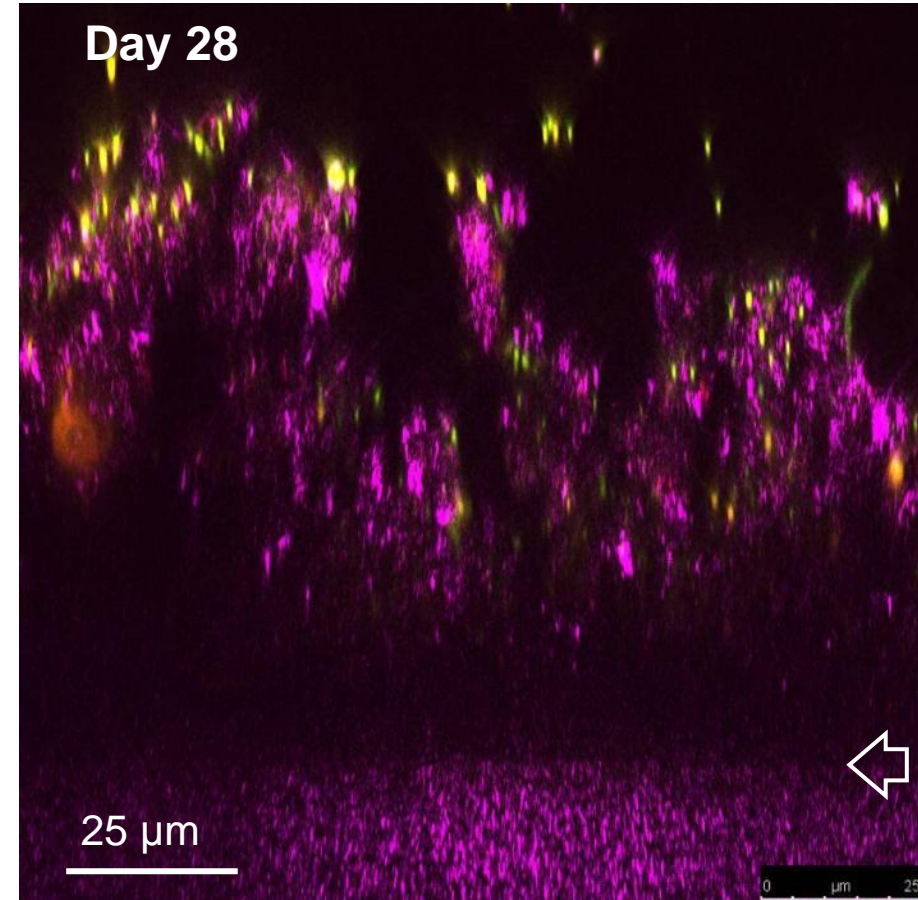
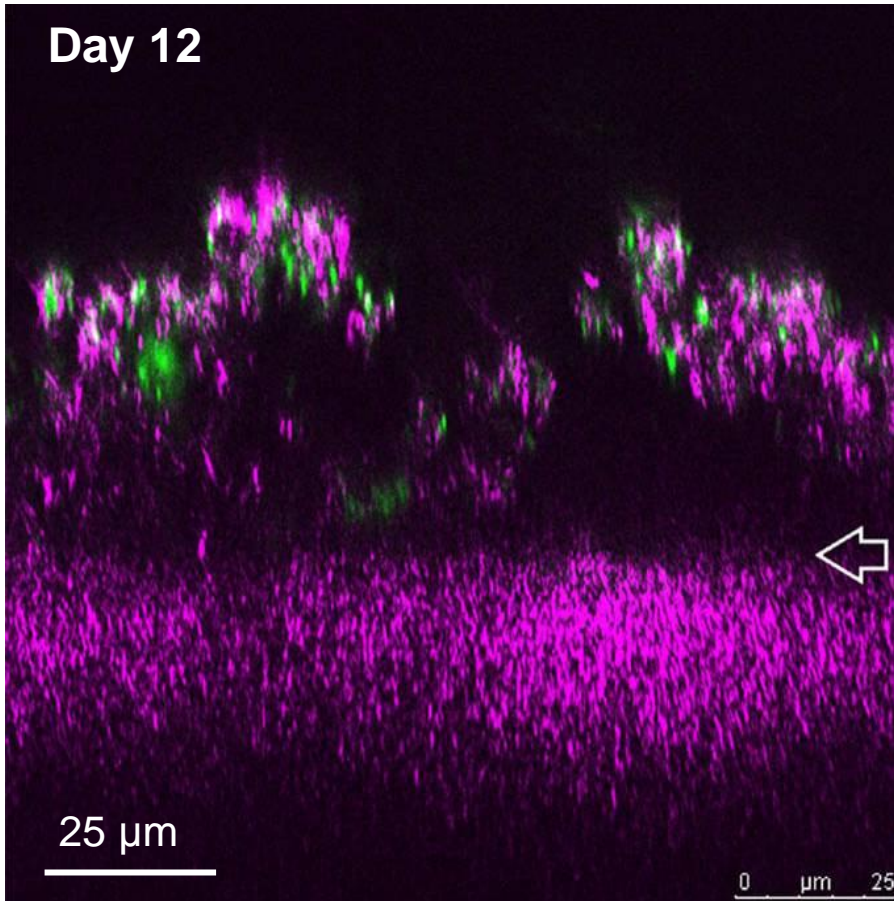
Signal A = SE2  
File Name = 6044-CB-37 -1246.tif



Date : 19 Mar 2009  
www.zmb.unizh.ch

**ZMB**



# Fouling layer visualized by laser microscopy



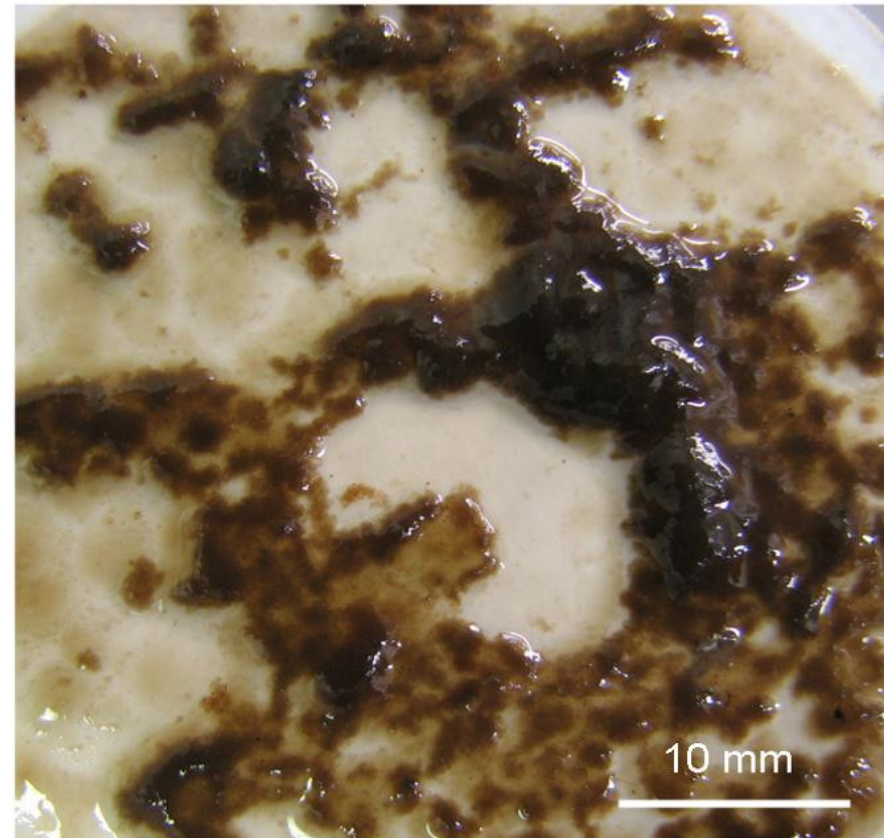
-  - All bacterial cells (SYBR® Gold)
-  - Particles and the membrane (Reflection)

# Fouling layer structure on macro-scale

1 month, river water

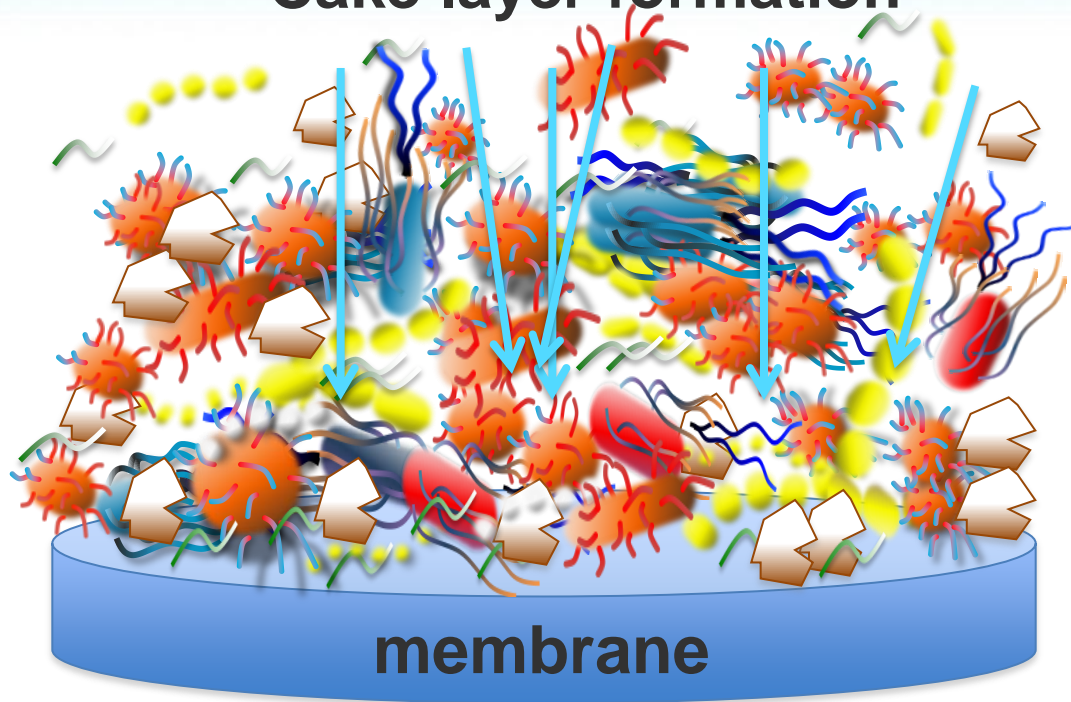


3 month, diluted wastewater



**The changes of the fouling layer structure lead to the stabilization of flux**

## Cake layer formation



**Structural changes within the fouling layer are caused by biological and physical processes in the layer**

# Advantages of GDM-filtration

- ✓ **Effective:** Parasites, Viruses, Bacteria
- ✓ **Easy:** no energy, almost no maintenance
- ✓ **Robust:** even highly turbid water can be used, not fragile
- ✓ **Long life span:** expected life span 5-8 years → therefore, low costs for the expected life span
- ✓ **No recurring costs** (e.g. chemicals)



# GDMD project in Kenya

**Goal:** development, design, production and sustainable implementation a novel GDM household water filter

## Technical

Challenge testing

Membrane module optimization

Design

## Commercial

Production

Distribution  
Marketing  
After-sale service

Health Impact

Willingness to pay  
Behavior Change

**Consumer**

# Technical evaluation in the field

## First prototype of a GDM-filter



Pre-filter (cloth)

### Membrane:

- Micodyn-Nadir, (Germany)
- 150 kDa cut-off (about 20nm pore size)
- 0.6 m<sup>2</sup> surface area



Clean water tank, 10L

Capacity: **New:** 10L in 2 h, **Fouled:** 10L in about 4 h

# Challenging waters:

## 25 filters

### **Kajiado:** 16 filters

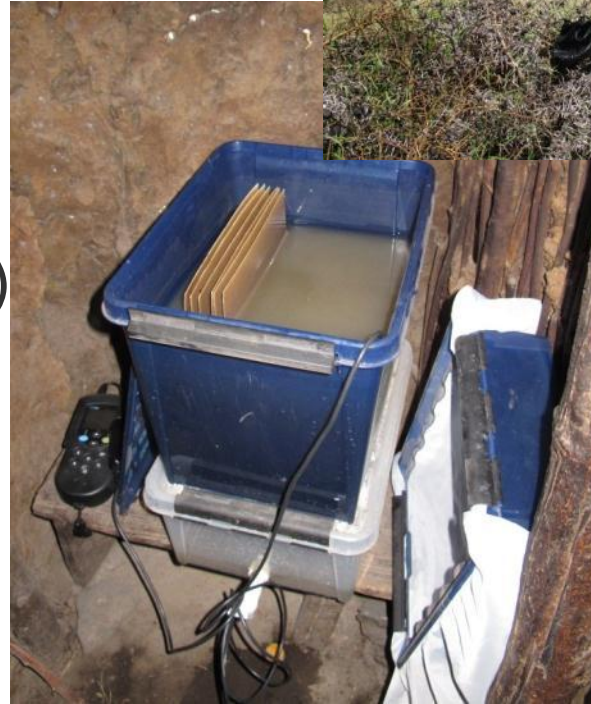
Pond water , borehole,  
open shallow wells  
(organic matter, turbidity, Fe)

### **Thika:** 5 filters

Thika river  
(organic matter, turbidity)

### **Nairobi:** 4 filters

Distribution network  
(chlorine)



# Monitoring

- Frequency of use and flow rate → Level sensors
- Water quality →

E.coli and Coliforms: Nissui Compact Dry Plates

Biological activity: ATP pens

Conductivity, Oxygen, pH

Relevant ions: Fe



## End-user perception

Survey: feedback from households





## First results (after 1 month)

- ✓ Good pathogen removal
- ✓ Sufficient flow rate inspite of thick fouling layer
- ✓ High acceptance by households mostly due to removal of turbidity
- ✓ Filter used regulary, mostly once a day
  
- Re-contamination at the tap and in the clean water tank
- Interpretation of microbial tests



# Next steps

## Technology and design

- Design of the system by professional designers
- Optimization and design of the membrane module
- New microbiological methods adapted for the field studies

## Business chain

## Business planning and production

- Planning large scale production
- Business plan development

## Reaching low-income market

- Assessment of distribution chains for low-income households, promotion
- Alternative financial mechanisms
- Willingness to pay, acceptance

## Many thanks to

- Kenya Water for Health Organization
- Public Health Officer of Kajiado
- Workshop staff of Kenya Water Institute
- Thika Wintersea Orphan school and children project



**Thank you for your  
attention!**

**Further information**

**[www.eawag.ch/membranefilter](http://www.eawag.ch/membranefilter)**